

# **Pharmaceutical and Life Sciences Industry**

Sarla Technologies is an ISO 9001:2015 certified Engineering Services and Solution organisation. We have been serving the Global Pharmaceutical and Life Sciences industry for the past 18 years. We have helped major Pharma Original Equipment Manufacturers (OEMs), System Integrators (SIs), Engineering Procurement & Construction (EPC) and Solution Providers to serve Leading Pharma and Life Sciences companies across the globe.

We have rich experience on Pharma equipment, processes and compliance systems. We have knowledge on industry standards like 21 CFR Part 11, GAMP guidelines, ISA-88, ISA-95, etc.



### **Services and Solutions Portfolio**

#### **Industrial Automation**

Application Development- PLC, DCS, SCADA & HMI, Safety

Control System Migration & Upgrade

Opgrade

**Integrated Testing** 

FAT, SAT

Pharma Validation

Commissioning

24x7 Support

# Design Engineering

Detailed engineering- Plant, Process and Equipment

2D drafting and 3D modeling

Mechanical, Piping and Structural

**Electrical & Instrumentation** 

Migration / data conversions

**Analysis and Simulations** 

### **Plant IT & Software Development**

Microsoft: C#, VB .NET, C, C++, WPF, SQL Server

Open Source: Python, AngularJS, Java

Batch and Recipe Management

MES, ERP integration

Laboratory Information
Management System (LIMS)

Plant Analytics and Reporting

### Our Experience on Various Pharma Systems, Processes and Equipment

## Pharma Process Equipment

**Bioreactors** 

Clean-In-Place & Sterilization-in-Place

Evaporators &

**Dryers** 

Filters & Separators

**HVAC** Equipment

# Tablets and Capsule Coatings

Batching

Dispensing

Warming/Temp

Profiling

Spraying, Drying &

Cooling

Loading & Unloading

Packaging &

**Palletization** 

# Vaccines and Bulk Drugs

Batching

Fermentation &

Extraction

Water For Injection

(WFI)

Micro, Ultra and

Di-filtration

Chromatography

#### **Syrups**

Batching

Dosing Solid and Liquid Materials

Warming / Temp

Profiling

Filtration of Reactor

**Product** 

Filling & Packaging

### Lens Manufacturing

**Surface Grinding** 

Surface Blocking & Unblocking

Lapping & Polishing

Cleaning & Coating

Molding

Packaging &

Palletization

## **Our Success Stories in Pharmaceutical & Life Sciences Industry**

**Automation Engineering** for Swine Flu Vaccine Production at a **Pharma Manufacturer in UK** 

**Processes:** Automation Engineering services enabling leading System Integrator to serve its client.

**Scope:** DCS and SCADA development with Server-Client configuration, testing, pre-commissioning and commissioning Support in compliance with GAMP 5.

**Hardware & Software:** PLC- Siemens PCS 7, Batch-SIMATIC Batch and SCADA- Siemens WinCC

**Electrical Design Engineering** for a System Integrator at leading **Pharma Manufacturer in USA** 

**Processes:** Upstream processes for Harvest, Buffer, Media Preparation, Filtration, etc.

**Scope:** Detail Design & Engineering of Electrical PLC & Solenoid Control Panel & Layout Drawings, BOM Preparation using AutoCAD

Software: AutoCAD Electrical

### **Key Enablers**

In-house PLC Labs & Experience Center: Industrial skid with sensors, valves, drives. PLC labs with Siemens, Rockwell, Mitsubishi, etc.

Online Project Management Tool: Cloud based project and quality management tool to track the development of the projects.

Quality Management Systems: ISO 9001:2015 certified quality management system and practices.

**State of the art Infrastructure:** Reliable IT and network system with secured FTP, VPN, back-up servers, networking & in-house IT support teams.

**DCS and Batch Engineering with Validation** for a Biopharma OEM at a **Pharma plant in Ireland** 

**Processes:** Automation of drug production line Standard Preheating, Compounding, FAT Oil, etc.

**Scope:** FDS Development, DCS Programming, FAT, SAT and commissioning with Computer System Validation (CSV)

**Hardware & Software:** DCS- Emerson DeltaV Batch Version 13.3

Automation Engineering for Cell Culture & CIP plant for Process OEM at **Pharma Plant in Ireland** 

**Processes:** Bioreactors and Purification Process Vessels, CIP, Utilities, Water For Injection (WFI).

**Scope:** FDS Development, PLC, SCADA application development, FAT, SAT, Commissioning, Lifecycle Documentation and Support.

**Hardware & Software:** PLC- Rockwell ControlLogix, SCADA- Rockwell FactoryTalk View SE

### **Our Value Proposition**

One Stop Shop: For various Engineering Skills-Automation, Design, Plant IT projects.

Pharma Expertise: Rich pharmaceutical process knowledge and experience in standards like ISA-88, ISA-95, FDA, cGAMP, 21 CFR Part 11, etc.

**Specialists in Migration & Upgrade:** Rich knowledge of various tools for migration & upgrades.

**Absorption of Variable Project Load:** Engaging on projects from few man-weeks to multi-year contracts.

Cost Efficient Engineering: Proven Remote Engineering Model with cost competitive resources.

### Let's connect



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